

EMECO INDUSTRIES INC. TEST REPORT

SCOPE OF WORK

ANSI/BIFMA X5.1-2017 GENERAL PURPOSE OFFICE CHAIRS testing on Reclaimed Chair – Tan

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SECTION 1

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SECTION 2**SUMMARY AND CONCLUSION**

Date Received: 05-Oct-2018
 Dates Tested: 08-Oct-2018 to 23-Oct-2018

DESCRIPTION OF SAMPLES

Part Description: Reclaimed Chair – Tan
 Condition of Samples: New

WORK REQUESTED/APPLICABLE DOCUMENTS

ANSI/BIFMA X5.1-2017 GENERAL PURPOSE OFFICE CHAIRS
 Intertek quote Qu-00908273

CONCLUSION

TEST	RESULTS
6. Backrest Strength Test - Static - Type III	CONFORMING
7. Drop Test Dynamic	CONFORMING
10. Seating Durability Tests – Cyclic	CONFORMING
11. Stability Tests (Front and Rear)	CONFORMING
15. Backrest Durability Test – Cyclic – Type II and Type III	CONFORMING
17. Leg Strength Test – Front and Side Application	CONFORMING
24. Structural Durability Test – Cyclic:	CONFORMING

SAMPLE DISPOSITION

After test completion, samples were returned.

Test Equipment:

ASSET #	EQUIPMENT	CAL DATE	NEXT DUE
138012	Scale/0-1,000#	10/15/2018	10/15/2019
138039.1	WEIGHT BAG	VBU	VBU
138039.2	WEIGHT BAG	VBU	VBU
138148	DIGITAL PROTRACTOR	12/19/2017	12/19/2018
138279	FORCE GAUGE	12/26/2017	12/26/2018
138325	4 Station Backrest Durability Machine	VBU	VBU
138325.2	Load cell for station 2 on back durability machine.	8/22/2017	8/22/2018
138345	3 Station Seat Impact	VBU	VBU
138500.02	STOPWATCH	11/14/2017	11/14/2018
138916.2	TIMING BOX	VBU	VBU
354029	LOAD CELL	9/28/2018	9/28/2019
138282	72" Steel Rule	7/14/2018	7/14/2019

SECTION 3

6. BACKREST STRENGTH TEST – STATIC – TYPE III:

Date Received: 05-Oct-2018
 Date Tested: 23-Oct-2018
 Location Tested: Intertek Kentwood, MI

DESCRIPTION OF SAMPLES:

Part Description: Reclaimed Chair – Tan
 Condition of Samples: New

TEST PROCEDURE:

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 6:

Functional Load: 150 lbf.
 Proof Load: 225 lbf.

Number of Samples Tested: One (1)

ACCEPTANCE CRITERIA:

Per ANSI/BIFMA X5.1-2017 Test No. 6:

Functional Load: A functional load applied once shall cause no loss of serviceability to the chair.

Proof Load: A proof load applied once shall cause no sudden and major change in the structural integrity of the chair. Loss of serviceability is acceptable.

RESULTS:

SAMPLE ID	STATIC LOAD	DURATION	RESULTS
1	150 lbf.	One Minute	Conforming
	225 lbf.	One Minute	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following page for photograph.



Backrest Strength Test – Static

7. DROP TEST – DYNAMIC:

Date Received: 05-Oct-2018
Date Tested: 18-Oct-2018
Location Tested: Intertek Kentwood, MI

DESCRIPTION OF SAMPLES:

Part Description: Reclaimed Chair – Tan
Condition of Samples: New

TEST PROCEDURE:

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 7:
Functional Load: 225 lbs.
Proof Load: 300 lbs.
Drop Height: 6”

Number of Samples Tested: One (1)

ACCEPTANCE CRITERIA:

Per ANSI/BIFMA X5.1-2017 Test No. 7:

Functional Load: There shall be no loss of serviceability.

Proof Load: There shall be no sudden and major change in the structural integrity of the product. Loss of serviceability is acceptable.

RESULTS:

SAMPLE ID	DROP WEIGHT	RESULTS
1	Functional Load: 225 lbs.	Conforming
	Proof Load: 300 lbs.	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following page for photograph.



Drop Test – Dynamic

10. SEATING DURABILITY TESTS – CYCLIC:

Date Received: 05-Oct-2018
 Date Tested: 12-Oct-2018 to 16-Oct-2018
 Location Tested: Intertek Kentwood, MI

DESCRIPTION OF SAMPLES:

Part Description: Reclaimed Chair – Tan
 Condition of Samples: New

TEST PROCEDURE:

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 10:

Test No. 10.3 Impact Test
 Bag Diameter: 16”
 Bag Weight: 125 lbs.
 Number of Cycles: 100,000
 Height of Drop: 1.4”
 Cycles per Minute: 10 to 30

Test No. 10.4 Front Corner Load-Ease Test – Cyclic – Off-center
 Bag Diameter: 8”
 Bag Weight: 200 lbs.
 Number of Cycles Required: 20,000 to each Front Corner
 Number Cycles: 10 to 30

Number of Samples Tested: One (1)

ACCEPTANCE CRITERIA:

Per ANSI/BIFMA X5.1-2017 Test No. 10:

There shall be no loss of serviceability to the chair after completion of both the Impact and Load Ease Tests. If applicable, the chair base (center structure) shall not touch the test platform as a result of the impact loads.

RESULTS:

SAMPLE NO.	CYCLES	RESULTS
1	100,000	Conforming

Left Front Corner	20,000	Conforming
Right Front Corner	20,000	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following pages for photographs.



Impact Test



Load Ease Test

11. STABILITY TESTS (FRONT AND REAR):

Date Received: 05-Oct-2018
 Date Tested: 08-Oct-2018
 Location Tested: Intertek Kentwood, MI

DESCRIPTION OF SAMPLES:

Part Description: Reclaimed Chair – Tan
 Condition of Samples: New

TEST PROCEDURE:

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 11:
 All of the chair's adjustable features shall be set for the most unstable conditions.

Chair Type: xx

Test No. 11.3 Rear Stability

Weight in Seat
 Type I: 286 lbs. (13 disks)
 Type II: 286 lbs. (13 disks)
 Type III: 132 lbs. (6 disks)

Test No. 11.4 Front Stability

Alternative: N / A
 Vertical Load: 135 lbs.
 Horizontal Force: 4.5 lbf.

Number of Samples Tested: One (1)

ACCEPTANCE CRITERIA:

Per ANSI/BIFMA X5.1-2017 Test No. 11:

Rear Stability: The force to tip shall not be less than:
 Type I: Chair must not tip over
 Type II: Chair must not tip over
 Type III: [F = 1.1 (47 – H) pounds force.]. H is the seat height in inches. For chairs with seat height equal to or greater than 710 mm (28.0 in.), a fixed force of 93 N (20.9 lbf.) shall be applied.

Front Stability: The chair shall not tip over as the result of the force application of 4.5 lbf.

RESULTS:

SAMPLE ID	SEAT HEIGHT	FRONT STABILITY	REAR STABILITY	RESULTS
1	18 ¾"	11.6 lbf. to tip	40.9 lbf. to tip	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following pages for photographs.



Rear Stability



Front Stability

15. BACKREST DURABILITY TEST – CYCLIC – TYPE II AND TYPE III:

Date Received: 05-Oct-2018
 Date Tested: 08-Oct-2018
 Location Tested: Intertek Kentwood, MI

DESCRIPTION OF SAMPLES:

Part Description: Reclaimed Chair – Tan
 Condition of Samples: New

TEST PROCEDURE:

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 15:

Backrest Width: 16”
 Number of Cycles Required: 120,000
 Center Pull Location: 120,000
 Force Applied to Chair Back: 75 lbf.
 Load in Seat: 240 lbs.
 Cycles per Minute: 10 to 30

Number of Samples Tested: One (1)

ACCEPTANCE CRITERIA:

Per ANSI/BIFMA X5.1-2017 Test No. 15:
 No structural breakage or loss of serviceability.

RESULTS:

SAMPLE ID	PULL LOCATION	CYCLES	RESULTS
1	Center Pull	120,000	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following page for photograph.



Backrest Durability Test – Cyclic

17. LEG STRENGTH TEST – FRONT AND SIDE APPLICATION:

Date Received: 05-Oct-2018
 Date Tested: 23-Oct-2018
 Location Tested: Intertek Kentwood, MI

DESCRIPTION OF SAMPLES:

Part Description: Reclaimed Chair – Tan
 Condition of Samples: New

TEST PROCEDURE:

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 17:

Test No. 17.3 Front to Rear Leg Application:
 Functional Load: 75 lbf. (Load Each Leg)
 Proof Load: 113 lbf. (Load Each Leg)

Test No. 17.4 Side Load Application:
 Functional Load: 75 lbf. (Load Each Leg)
 Proof Load: 113 lbf. (Load Each Leg)

Number of Samples Tested: One

ACCEPTANCE CRITERIA:

Per ANSI/BIFMA X5.1-2017 Test No. 17:

Functional Load: No structural breakage or loss of serviceability, including stacking if applicable.

Proof Load: No sudden and major change in the structural integrity of the product. Loss of serviceability is acceptable.

RESULTS:

SAMPLE ID	LOAD APPLICATION	FUNCTIONAL	RESULTS	PROOF	RESULTS
1	Side to Side (Rear Side)	75 lbf.	Conforming	113 lbf.	Conforming
	Side to Side (Front Side)	75 lbf.	Conforming	113 lbf.	Conforming
	Front to Rear (Left Side)	75 lbf.	Conforming	113 lbf.	Conforming
	Front to Rear (Right Side)	75 lbf.	Conforming	113 lbf.	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following pages for photographs.



Leg Strength Test – Front Load



Leg Strength Test – Side Load

24. STRUCTURAL DURABILITY TEST – CYCLIC:

Date Received: 05-Oct-2018
Date Tested: 17-Oct-2018 to 18-Oct-2018
Location Tested: Intertek Kentwood, MI

DESCRIPTION OF SAMPLES:

Part Description: Reclaimed Chair – Tan
Condition of Samples: New

TEST PROCEDURE:

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 24:

Load in Seat: 240 lbs.
Force Applied: 75 lbf.
Number of Cycles Required: 25,000
Cycles per Minute: 20 ± 10 cycles per minute

Number of Samples Tested: One (1)

ACCEPTANCE CRITERIA:

Per ANSI/BIFMA X5.1-2017 Test No. 24:
There shall be no loss of serviceability.

RESULTS:

SAMPLE ID	CYCLES	RESULTS
1	25,000	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following page for photograph.



Structural Durability Test – Cyclic

